

## Welding Certificate

**NB2276-CPR-1090-2-002/13.006-02**

**Manufacturer**

**Stahlbau Schauenberg GmbH**

Wilhelm-Schauenberg-Str. 15-17  
79199 Kirchzarten,

**Facilities of the Manufacturer**

Stahlbau Schauenberg GmbH  
Wilhelm-Schauenberg-Str. 15-17, 79199 Kirchzarten, and

Stahlbau Schauenberg GmbH  
Gündlinger Str. 42, 79241 Ihringen, and

Halex-Schauenberg ocelové konstrukce, s.r.o.  
Husova 435, Březové Hory, 26101 Píbram, Tschechien

**Harmonized Standard**

EN 1090-2, in the current edition

**Execution Class and Standard**

up to EXC4 acc. EN 1993-1-1:2005/A1:2014

**Welding process(es)**

(acc. EN ISO 4063)

see back page

**Base Material(s)**

(acc. CEN ISO/TR 15608)

1.2, 1.3, 2.1, 3.1 acc. CEN ISO/TR 15608 and EN 1090-2, chart 2 und 3  
8.1 acc. CEN ISO/TR 15608 and EN 1090-2, chart 4 and  
in conjunction with technical approval Z-30.3-6 (DIBt)

**Responsible welding coordinator**

(first name, name, date of birth, qualification)

see back page

**Substitute**

(first name, name, date of birth, qualification)

see back page

**Attestation**

It is confirmed that, for all base materials groups the WPQR is accepted in accordance with EN ISO 15613 or EN ISO 15614-1.  
For stud welding (783), there are qualifications in accordance with DIN EN ISO 14555.

**Valid from**

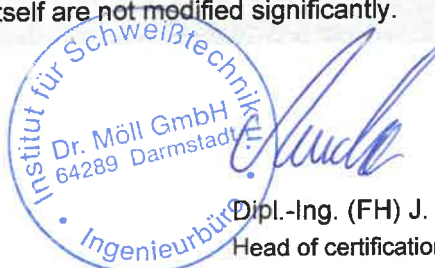
24.02.2025

**Validity Period**

This certificate remains valid as long as the conditions laid down in the technical specification in reference (in connection with EN 1090-1:2009+A1:2011) or the manufacturing conditions in the factory or the FPC itself are not modified significantly.

Darmstadt, 24.02.2025

Place and date of issue



Dr. Möll GmbH  
64289 Darmstadt

Dipl.-Ing. (FH) J. Anders, SFI/IWE

Head of certification body

This certificate remains the property of ISIB Dr. Möll GmbH. The Manufacturer is obliged in the case that the certification conditions are no longer valid, in case of miss use, or in the case of annulment acc. to point 5.3 or 5.4 of the quality-management-handbook of the certification body, to give back this document.

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**Welding process(es)**

(acc. EN ISO 4063)

111 (Manual metal arc welding)  
114 (self-shielded tubular-cored arc welding)  
123 (Submerged arc welding with multiple wire electrode)  
135 (MAG welding)  
136 (Tubular-cored metal arc welding with active gas shield)  
141 (TIG welding)  
783 (Drawn arc stud welding with ceramic ferrule or shielding gas)

**Werke Kirchzarten und Ihringen**

**Responsible welding coordinator**

(first name, name, date of birth, qualification)

Werner Bross, 04.11.1962, IWE

**Substitute**

(first name, name, date of birth, qualification)

Christian Raquet, 01.12.1979, SFI

**further named welding coordinators**

Marc Rombach, 23.09.1988, IWS

**further named welding coordinators**

Jurek Fischer, 11.01.2000, IWS

**Werk Příbram**

**Responsible welding coordinator**

(first name, name, date of birth, qualification)

Luboš Brunner, 17.11.1972, IWE

**Substitute**

(first name, name, date of birth, qualification)

entfällt

**further named welding coordinators**

Pavel Heřman, 21.10.1970, IWT